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Avic

D350-591-133
Job Sheet 195590



Part No: D350-591-133

Job Qty: 10 pcs

Part Name: AFT Maintenance Step, Fits LH or RH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 5/27/19

Job Tracking No:

Due Date: 8/9/19

Created By: Marie Lajeunesse

Type: SOLD

Description: *order 16671*

Note: DWG DSI9712 REV A , IIN-D350-591 REV H , D2946 REV.C IPP Rev:B 05.10.14 Modified step 10 KJ/EC IPP Rev:C

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Large Fab - Steps - 1	10 pcs		8/9/19	0.00	6.96	Large Fab - 1		
							Large Fab - 10		
							Large Fab - 2		
							Large Fab - 3		
							Large Fab - 4		
							Large Fab - 5		
							Large Fab - 6		
							Large Fab - 7		
							Large Fab - 8		<i>MAC</i>
							Large Fab - 9		
120	QC 6	10 pcs		8/9/19	0.00	0.00	QC 6 - 9	<i>DAS</i>	
	<i>QC5</i>						QC 6 - 68	<i>24</i>	
							QC 6 - 61	<i>9-89</i>	
							QC 6 - 40		<i>JUN 12 2019</i>
130	Large Fab - Welded Assy-2-B4B	10 pcs		8/9/19	0.00	6.96	Large Fab - 1 - B4B		
							Large Fab - 10 - B4B		
							Large Fab - 2 - B4B		<i>SLU</i>
							Large Fab - 3 - B4B		
							Large Fab - 4 - B4B		
							Large Fab - 5 - B4B		
							Large Fab - 6 - B4B		
							Large Fab - 7 - B4B		
							Large Fab - 8 - B4B		
							Large Fab - 9 - B4B		
140	QC 9	10 pcs		8/9/19	0.00	0.00	QC 9 - 10		
							QC 9 - 18		
							QC 9 - 24		
							QC 9 - 43	<i>DAS</i>	
							QC 9 - 50	<i>43</i>	
							QC 9 - 9	<i>9-89</i>	

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150 QC 5	10 pcs	8/9/19	0.00 0.00	QC 5 - 10	
				QC 5 - 12	
				QC 5 - 17	
				QC 5 - 18	
				QC 5 - 19	
				QC 5 - 22	
				QC 5 - 24	
				QC 5 - 3	
				QC 5 - 43	DAS
				QC 5 - 49	43
				QC 5 - 51	9-89
				QC 5 - 58	
				QC 5 - 68	
				QC 5 - 9	
				QC 5 - 50	
				QC 5 - 30	
				QC 5 - 40	
160 Handfinish - 1-1 Chemical- B4B	10 pcs	8/9/19	0.00 1.52	Handfinish - 1 - 1 - B4B	BEB 19-07-02.
				Handfinish - 1 - 2 - B4B	
				Handfinish - 1 - 3 - B4B	
				Handfinish - 1 - 4 - B4B	
				Handfinish - 1 - 5 - B4B	
				Handfinish - 1 - 6 - B4B	
				Handfinish - 1 - 7 - B4B	
				Handfinish - 1 - 8 - B4B	
				Handfinish - 1 - 9 - B4B	
				Handfinish - 1 - 10 - B4B	
				Handfinish - 1 - 11 - B4B	
				Handfinish - 1 - 12 - B4B	
				Handfinish - 1 - 13 - B4B	
				Handfinish - 1 - 14 - B4B	
				Handfinish - 1 - 15 - B4B	
				Handfinish - 1 - 16 - B4B	
				Handfinish - 1 - 17 - B4B	
				Handfinish - 1 - 18 - B4B	
				Handfinish - 1 - 19 - B4B	
				Handfinish - 1 - 20 - B4B	
				Handfinish - 1 - 21 - B4B	
				Handfinish - 1 - 22 - B4B	
170 QC 7	10 pcs	8/9/19	0.00 0.00	QC 7 - 10	
				QC 7 - 13	
				QC 7 - 14	
				QC 7 - 15	
				QC 7 - 17	
				QC 7 - 18	
				QC 7 - 19	
				QC 7 - 2	
				QC 7 - 28	

				QC 7 - 3	
				QC 7 - 30	
				QC 7 - 34	
				QC 7 - 36	
				QC 7 - 37	
				QC 7 - 41	
				QC 7 - 47	
				QC 7 - 48	
				QC 7 - 51	
				QC 7 - 58	
				QC 7 - 59	
				QC 7 - 60	
				QC 7 - 9	DAS
				QC 7 - 68	JUL 0 2 2019 68
				QC 7 - 50	9-89
				QC 7 - 67	
				QC 7 - 40	
				QC 7 - 24	
				QC 7 - 43	
180 Large Fab - Welded Assy-3-B4B	10 pcs	8/9/19	0.00 6.96	Large Fab - 1 - B4B	
				Large Fab - 10 - B4B	
				Large Fab - 2 - B4B	
				Large Fab - 3 - B4B	
				Large Fab - 4 - B4B	
				Large Fab - 5 - B4B	
				Large Fab - 6 - B4B	
				Large Fab - 7 - B4B	CL
				Large Fab - 8 - B4B	
				Large Fab - 9 - B4B	
190 QC 10	10 pcs	8/9/19	0.00 0.00	QC 10 - 10	
				QC 10 - 18	DAS
				QC 10 - 24	24
				QC 10 - 43	9-89
				QC 10 - 50	
				QC 10 - 58	
				QC 10 - 9	
200 QC 5	10 pcs	8/9/19	0.00 0.00	QC 5 - 10	
				QC 5 - 12	
				QC 5 - 17	
				QC 5 - 18	
				QC 5 - 19	
				QC 5 - 22	DAS
				QC 5 - 24	24
				QC 5 - 3	9-89
				QC 5 - 43	
				QC 5 - 49	
				QC 5 - 51	
				QC 5 - 58	
				QC 5 - 68	
				QC 5 - 9	
				QC 5 - 50	
				QC 5 - 30	
				QC 5 - 40	
210 Handfinish - 1-2- Chemical-B4B	10 pcs	8/9/19	0.00 1.52	Handfinish - 1 - 1 - B4B	
				Handfinish - 1 - 2 - B4B	
				Handfinish - 1 - 3 - B4B	CL
				Handfinish - 1 - 4 - B4B	JUL 2 3 2019
				Handfinish - 1 - 5 - B4B	
				Handfinish - 1 - 6 - B4B	

				Handfinish - 1 - 7 - B4B	
				Handfinish - 1 - 8 - B4B	
				Handfinish - 1 - 9 - B4B	
				Handfinish - 1 - 10 - B4B	
				Handfinish - 1 - 11 - B4B	
				Handfinish - 1 - 12 - B4B	
				Handfinish - 1 - 13 - B4B	
				Handfinish - 1 - 14 - B4B	
				Handfinish - 1 - 15 - B4B	
				Handfinish - 1 - 16 - B4B	
				Handfinish - 1 - 17 - B4B	
				Handfinish - 1 - 18 - B4B	
				Handfinish - 1 - 19 - B4B	
				Handfinish - 1 - 20 - B4B	
				Handfinish - 1 - 21 - B4B	
				Handfinish - 1 - 22 - B4B	
220	Powdercoat - 1 White Gl(A)- B4B	10 pcs	8/9/19	0.00 1.04	Powdercoat - 1 - B4B
					Powdercoat - 2 - B4B
					Powdercoat - 3 - B4B
					Powdercoat - 4 - B4B
230	Handfinish - 3-1- WingWalk- B4B	10 pcs	8/9/19	0.00 1.25	Handfinish - 3 - 1 - B4B
					Handfinish - 3 - 2 - B4B
					Handfinish - 3 - 3 - B4B
					Handfinish - 3 - 4 - B4B
					Handfinish - 3 - 5 - B4B
240	QC 3	10 pcs	8/9/19	0.00 0.00	QC 3 - 10
					QC 3 - 13
					QC 3 - 15
					QC 3 - 17
					QC 3 - 18
					QC 3 - 2
					QC 3 - 28
					QC 3 - 3
					QC 3 - 30
					QC 3 - 34
					QC 3 - 36
					QC 3 - 41
					QC 3 - 51
					QC 3 - 58
					QC 3 - 59
					QC 3 - 68
					QC 3 - 9
					QC 3 - 40
					QC 3 - 19
					QC 3 - 43
					QC 3 - 24
250	Packaging 1-1 - Pick Kit - B4B	10 pcs	8/9/19	0.00 0.00	Packaging 1 - 1 - B4B
					Packaging 1 - 2 - B4B

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						→ Packaging 1 - 3 - B4B	0.2	THU 8-1-2019
						Packaging 1 - 4 - B4B		
						Packaging 1 - 5 - B4B		
						Packaging 1 - 6 - B4B		
						Packaging 1 - 7 - B4B		
						Packaging 1 - 8 - B4B		
						Packaging 1 - 9 - B4B		
						Packaging 1 - 10 - B4B		
						Packaging 1 - 11 - B4B		
						Packaging 1 - 12 - B4B		
						Packaging 1 - 13 - B4B		
						Packaging 1 - 14 - B4B		
						Packaging 1 - 15 - B4B		
						Packaging 1 - 16 - B4B		
						Packaging 1 - 17 - B4B		
						Packaging 1 - 18 - B4B		
						Packaging 1 - 19 - B4B		
						Packaging 1 - 20 - B4B		
						Packaging 1 - 21 - B4B		
						Packaging 1 - 22 - B4B		
						Packaging 1 - 23 - B4B		
						Packaging 1 - 24 - B4B		
						Packaging 1 - 25 - B4B		
						Packaging 1 - 26 - B4B		
						Packaging 1 - 27 - B4B		
						Packaging 1 - 28 - B4B		
						Packaging 1 - 29 - B4B		
						Packaging 1 - 30 - B4B		
						Packaging 1 - 31 - B4B		
						Packaging 1 - 32 - B4B		
						Packaging 1 - 33 - B4B		
						Packaging 1 - 34 - B4B		
						Packaging 1 - 35 - B4B		
						Packaging 1 - 36 - B4B		
260 QC 4	10 pcs	8/9/19	0.00 0.00			QC 4 - 28		
						QC 4 - 58		
						QC 4 - 69		
						QC 4 - 9		
						QC 4 - 46		
						QC 4 - 68		
						QC 4 - 72		
						QC 4 - 74		
270 Packaging 3-1 - Stock - B4B	10 pcs	8/9/19	0.00 0.00			Packaging 3 - 1 - B4B		
						Packaging 3 - 2 - B4B		
						Packaging 3 - 3 - B4B		
						Packaging 3 - 4 - B4B		
						Packaging 3 - 5 - B4B		
						Packaging 3 - 6 - B4B		
						Packaging 3 - 7 - B4B		
						Packaging 3 - 8 - B4B		
						Packaging 3 - 9 - B4B		
						Packaging 3 - 10 - B4B		
						Packaging 3 - 11 - B4B		
						Packaging 3 - 12 - B4B		
						Packaging 3 - 13 - B4B		
						Packaging 3 - 14 - B4B		
						Packaging 3 - 15 - B4B		
						Packaging 3 - 16 - B4B		
						Packaging 3 - 17 - B4B		

DAS
75
9-89

8/9/19

DAS
75
9-89

8/9/19

				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	DAS
275 DC - 1 - B4B	10 pcs	8/9/19	0.00 0.00	DC - 1 - B4B	21
				DC - 2 - B4B	9-89 AUG 09 2019
280 QC 21 - FG	10 pcs	8/9/19	0.00 0.00	QC 21 - FG - 21	
				QC 21 - FG - 70	DAS
				QC 21 - SA - 53	21 AUG 09 2019

Part Op 110 - (Fabricate per Dwg) 1-Cut D2622-120 extrusion to 62.06" long as per Dwg D2946 2- Drill vent hole as per dwg
 Descriptions: using DT10462 and c'sink.

- 120 - (QC6- All purchased or subcontracted products)
 130 - (Weld per dwg A/R Aluminum rod Batch: 4130/37) 1-Deburr and Bevel ends for welding Use DT8440 jig
 140 - (QC9- Inspect visual per QSI004- Fusion Welds)
 150 - (QC5- Inspect part completeness to step on W/O)
 160 - (Chemical Conversion Coat per QSI005 4.1)
 170 - (QC7-Inspect Chemical Conversion Coat)
 180 - (Weld per dwg A/R Aluminum rod Batch: 4130/37) 1- Remove alodine prior to welding. Weld end cap as per Dwg D2946. Grind end cap weld flush. 2- Install rivet in vent hole as per dwg
 190 - (QC10- Inspect visual per QSI004- ground welds)
 200 - (QC5- Inspect part completeness to step on W/O)
 210 - (Chemical Conversion Coat per QSI005 4.1)
 220 - (White Gloss(Ref:4.3.5.1) per QSI005 4.3-Alum) START TIME: _____
 230 - (Wing Walk as per dwg QSI005 4.4 Batch _____)
 240 - (QC3- Inspect Part Finish)
 250 - (Pick Kit)
 260 - (QC4- 100% Inspect kits for completeness)
 270 - Identify and pack for shipping as per PPPD350-591-133 Location:FG038
 275 - (Document Control) Photocopy bluefile and type labels as per PPP D350-591-133 CHG004
 280 - QC21- Final Inspection - Work Order Release)

Master Unit No 011187

ONLY 10
 ALLOCATED

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2622-120C	Step Extrusion	10 pcs (1 ea)	110-Large Fab - Steps - 1	Serial# 5130307
D2734	Step End Plate	20 pcs (2 ea)	130-Large Fab - Welded Assy-2- B4B	Container# 5172803
D2944	Step Mounting Plate	20 pcs (2 ea)	130-Large Fab - Welded Assy-2- B4B	3162063
MS20601-AD4W2	Rivet	10 Ea (1 ea)	180-Large Fab - Welded Assy-3- B4B	3077402/5192756
AN4-11A	Bolt	40 Ea (4 ea)	250-Packaging 1-1 - Pick Kit - B4B	3173408
AN4-16A	Bolt	80 Ea (8 ea)	250-Packaging 1-1 - Pick Kit - B4B	3198516
AN4-7A	Bolt	20 Ea (2 ea)	250-Packaging 1-1 - Pick Kit - B4B	3180311
D2230-1	Mounting Lug	40 pcs (4 ea)	250-Packaging 1-1 - Pick Kit - B4B	3193826
D2230-3	Mounting Lug	40 pcs (4 ea)	250-Packaging 1-1 - Pick Kit - B4B	3198277
D2732-030	Rubber Cushion - 3"	80 pcs (8 ea)	250-Packaging 1-1 - Pick Kit - B4B	3199078
D2945	Mounting Plate	10 pcs (1 ea)	250-Packaging 1-1 - Pick Kit - B4B	3190180
D3338-1	Mounting Lug	10 pcs (1 ea)	250-Packaging 1-1 - Pick Kit - B4B	3078919
MS21042L4	Nut	140 Ea (14 ea)	250-Packaging 1-1 - Pick Kit - B4B	3104230
NAS1149D0463J	Washer	140 Ea (14 ea)	250-Packaging 1-1 - Pick Kit - B4B	3198112
				3198113

operation

100 - D2734 5162063 Qty: 8
 D2734 5198347 Qty: 2

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Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Large Fab - Steps - 1	D2622-120C	10	139	0
130-Large Fab - Welded Assy-2- B4B	D2734	20/10	54	0
	D2944	20	22	0
180-Large Fab - Welded Assy-3- B4B	MS20601-AD4W2/	10	120	0
250-Packaging 1-1 - Pick Kit - B4B	AN4-11A D 2734(10)	40	122	0
	AN4-16A	80	545	0
	AN4-7A	20	84	0
	D2230-1	40	194	0
	D2230-3	40	214	0
	D2732-030	80	43	0
	D2945	10	25	0
	D3338-1	10	86	0
	MS21042L4	140	2,342	0
	NAS1149D0463J	140	3,545	0
Part Specifications				
Specifications could not be found.				

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Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					



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Container No: 9467



Part: D350--591--133

Job No: 195590

Serial No/Batch: S189467

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH92-6 Issue 1d FAA STC SH967NE 04/12/21, BRAZIL 1

DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS D350-591 REV. G AND
INSTRUCTIONS FOR CONTINUED AIRWORTHINESS ICA-D350-591 REV. 3
REF TCCA STC: SH92-6
REF FAA STC: SH967NE

1.0 Purpose

It has come to DART's attention that it may be difficult to fasten the D350-591-133 Aft Maintenance Step and D350-591-213/-214 Heli-Access-Step Installations to the forward crosstube due to variations between crosstubes. For this reason, DART is adding the D3338-1 Mounting Lug to the D350-591-133 Aft Maintenance Step and D350-591-213/-214 Heli-Access-Step Kits at CHG 004 and later.

For D350-591-133 Aft Maintenance Step and D350-591-213/-214 Heli-Access-Step Kits at CHG 003 and earlier, DSI 9712-011 Mounting Lug Kit can be procured from DART. The kit contains all parts to upgrade a single step kit.

2.0 Installation

- 2.1 It is acceptable to install the D3338-1 Mounting Lug in lieu of the D2230-1 Mounting Lug as required to reduce the gap between step and the forward crosstube in accordance with the figures of this service instruction.
- 2.2 The height to set up the D350-591-133 Maintenance Step has been revised from 7.0in to 6.0in $\pm$ 1.0in to provide more flexibility. See sheet 2 of this service instruction.
- 2.3 In all other respects, install the D350-591-133 Aft Maintenance Step and D350-591-213/-214 Heli-Access-Steps in accordance with Section 3.1 of Installation Instructions D350-591 or Section 32.1 of Instructions for Continued Airworthiness ICA-D350-591.

3.0 Parts List Change

The following additional part is provided with D350-591-133 Aft Maintenance Step and D350-591-213/-214 Heli-Access-Steps at CHG 004:

Qty -133	Qty -213	Qty -214	Part Number	Description
X			D350-591-133	Heli-Access-Step™, Aft Maintenance Step
	X		D350-591-213	Heli-Access-Step™, Short Step – High Skid, LH
		X	D350-591-214	Heli-Access-Step™, Short Step – High Skid, RH
1	1	1	D3338-1	MOUNTING LUG (ADD)

4.0 DSI 9712-011 Mounting Lug Kit Parts List

For existing D350-591-133 Aft Maintenance Steps and D350-591-213/-214 Heli-Access-Steps at CHG 003 or earlier, one DSI 9712-011 kit upgrades one step installation:

Qty -011	Part Number	Description
X	DSI 9712-011	Mounting Lug Kit
1	D3338-1	MOUNTING LUG

5.0 Weight and Balance

There is a negligible weight change associated with this modification.

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: D. SHEPHERD (DE # 02)

DATE: 14.12.04
CERT. NO.: SH92-6
ISSUE NO.: 11

A	NEW ISSUE	MB	14.10.22
REV.	DESCRIPTION	BY	DATE
DESIGN	<u>JS</u>	DART AEROSPACE LTD	
DRAWN	<u>JS</u>	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<u>JS</u>	DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9712	SHEET 1 OF 3
APPROVED	<u>JS</u>	TITLE	SCALE
DE APPR.	<u>JS</u>	INSTALLATION OPTION	NTS
DATE	14.10.22	COPYRIGHT © 2014 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL, AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

5.0 PARTS LIST

Qty -117A	Qty -119	Qty -133	Part Number	Description
X			D350-591-117A	<i>Heli-Access-Step</i> ™, Pre-Flight Step
	X		D350-591-119	<i>Heli-Access-Step</i> ™, Long Step – Low Skid
		X	D350-591-133	<i>Heli-Access-Step</i> ™, Aft Maintenance Step
	1		D2355	STEP ASSEMBLY (LOW-LONG)
		1	D2946-041	STEP ASSEMBLY (MAINTENANCE)
2	2		D2171	CLAMP
2	2		D2182B035	CUSHION
		4	D2230-1	MOUNTING LUG
		4	D2230-3	MOUNTING LUG
4	4		D2274	RADIUS BLOCK
1			D2362-041	SUPPORT BRACKET
	1		D2362-3	SUPPORT BRACKET
		1	D2945	MOUNTING PLATE
1	1		D3595-200-300	CUSHION
		8	D2732-030	CUSHION
	2		AN3-37A	BOLT
		2	AN4-7A	BOLT
		4	AN4-11A	BOLT
		8	AN4-16A	BOLT
	4		AN4-21A	BOLT
4	1		AN4-22A	BOLT
	4		NAS1149D0363J	WASHER (AN960JD10)
4	6	14	NAS1149D0463J	WASHER (AN960JD416)
	2		MS21042L3	NUT
4	5	14	MS21042L4	NUT

Qty -121	Qty -122	Qty -123	Qty -124	Part Number	Description
X				D350-591-121	<i>Heli-Access-Step</i> ™, Short Step – High Skid, LH
	X			D350-591-122	<i>Heli-Access-Step</i> ™, Short Step – High Skid, RH
		X		D350-591-123	<i>Heli-Access-Step</i> ™, Short Step – Low Skid, LH
			X	D350-591-124	<i>Heli-Access-Step</i> ™, Short Step – Low Skid, RH
1				D2351-041	STEP ASSEMBLY (HIGH-SHORT, LH)
	1			D2351-042	STEP ASSEMBLY (HIGH-SHORT, RH)
		1		D2356-041	STEP ASSEMBLY (LOW-SHORT, LH)
			1	D2356-042	STEP ASSEMBLY (LOW-SHORT, RH)
1	1	1	1	D2230-1	MOUNTING LUG
1	1	1	1	D2230-3	MOUNTING LUG
2	2	2	2	D2732-030	CUSHION
2	2	2	2	AN3-37A	BOLT
1	1	1	1	AN4-13A	BOLT
2	2	2	2	AN4-16A	BOLT
4	4	4	4	NAS1149D0363J	WASHER (AN960JD10)
6	6	6	6	NAS1149D0463J	WASHER (AN960JD416)
2	2	2	2	MS21042L3	NUT
3	3	3	3	MS21042L4	NUT